

Specification Package Cover Page

Product Package #: 30449

Brand: ST. JOHN`S BAY

Season: Mens Spring 2012

Stores Sub#: 510

Direct Sub #: 514

[illegible]

Printed by: ldbritto@jcpenny.com

Date/Time Printed: May 23, 2011 1:10:15 PM

Time Zone Printed for: Central Standard Time

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Item and Size Variation Xref Table

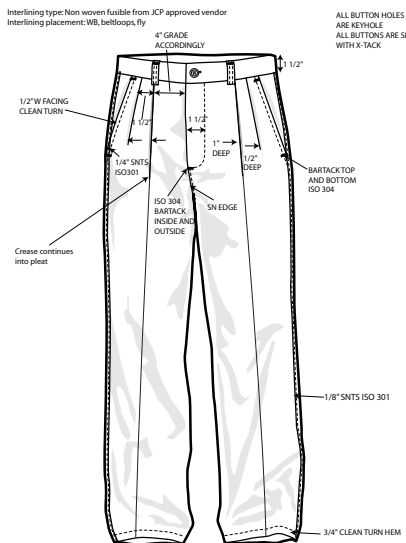
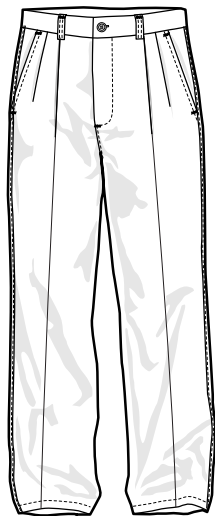
Item#	Size Indicator	Size Variation	Channel
5105146	Mens		Stores

Item and Color Variation Xref Table

Item#	Colorway	Channel
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[illegible]

Estimated Size Range :	Target Stores Units :275170	Product Performance Spec # :
Pre-Pack Size Range :	Target Direct Units :23760	Block Pattern # :
Reverse Product Package :		Test Program :



Comments:

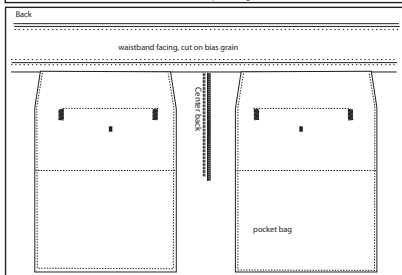
[illegible]

Estimated Size Range :	Target Stores Units :275170	Product Performance Spec # :
Pre-Pack Size Range :	Target Direct Units :23760	Block Pattern # :
Reverse Product Package :		Test Program :



The diagrams illustrate the construction of a minimum pocket bag. The left diagram shows the front view with a curved top and a vertical seam. Labels include "Front", "1/4\" binding", and "Bartack through and through". The right diagram shows the back view, labeled "pocket bag", with a curved top and a vertical seam. Labels include "Bartack inside only".

Refer to Minimum Construction Guidelines for minimum pocket bag dimensions.



W 28-34

The diagrams illustrate the placement of reinforcement bars in a W28x34 beam. The left diagram shows a beam with a central section of length 3 1/2' to 4' containing two vertical bars. The right diagram shows a beam with a central section of length 1' containing two vertical bars.

Figure 1: Detail of the beam-column joint. (a) Section view showing a beam with a central column and two side columns. The distance from the center of the beam to the center of the side column is 3 1/2 inches, and the total width of the beam is 4 inches. (b) Plan view showing the beam with a central column and two side columns. The distance from the center of the beam to the center of the side column is 1 inch, and the total width of the beam is 1 inch. The columns are labeled 'centered'.

Comments:

Brand: ST. JOHN`S BAY

Product Manager: Holly Howard

Fashion Pyramid: E

Designer: Tiffani M Hudson

Date Spec Created: May 23, 2011 1:10:16 PM

Technical Designer: Cynthia L Fidler

Product Lifecycle State: Development

Sourcing Manager: John R Rosman

Specification: 001 : Swiss 733386

Buyer:



Target Stores Units :275170

Product Performance Spec # :

Target Direct Units :23760

Block Pattern # :

Test Program :

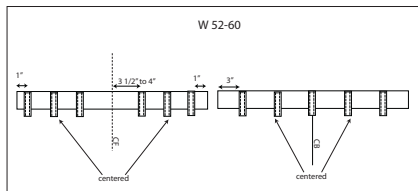
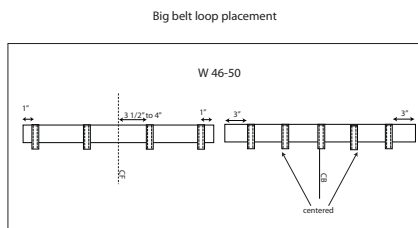


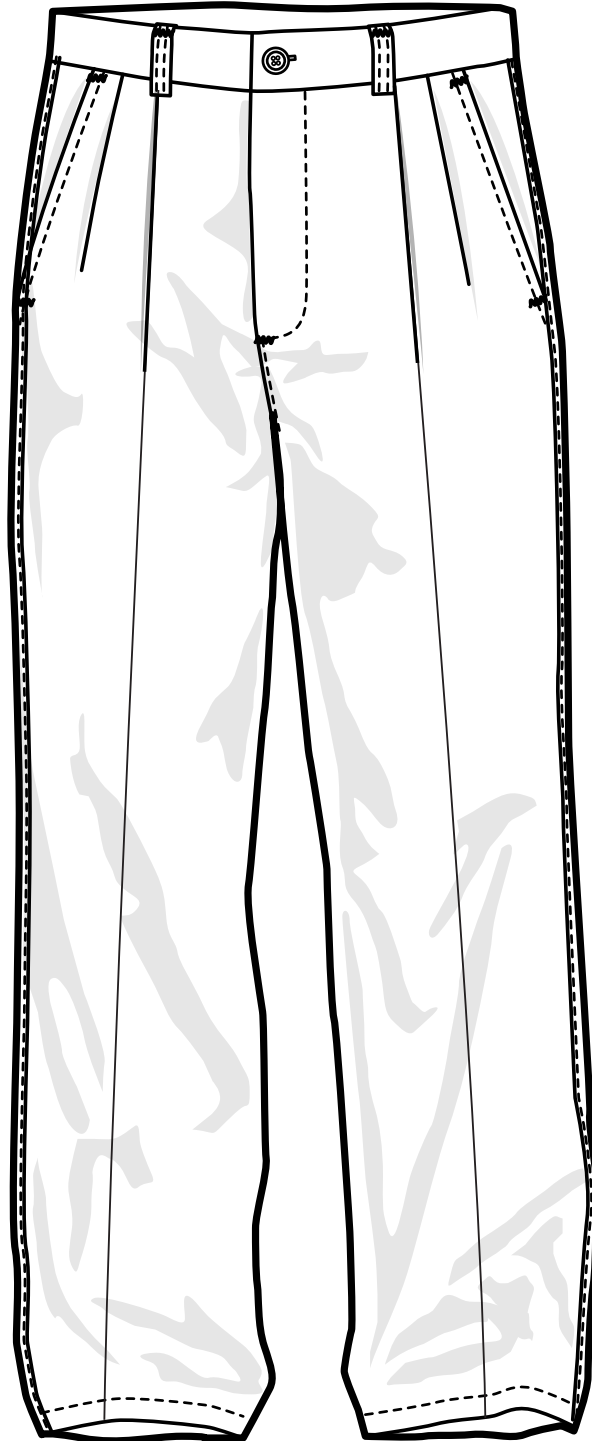
Image not available

Comments:

Design Image Page

Brand: ST. JOHN'S BAY
Season: Mens Spring 2012
Stores Sub#: 510
Direct Sub #: 514
Related Sample:

Product Description: ANNUAL SJB REGS WF CLASSIC PLEAT
Fashion Pyramid: E
Date Spec Created: May 23, 2011 1:10:16 PM
Product Lifecycle State: Development
Image Page Description: FRONT
Image Filename: Front.ai



Design Image Page

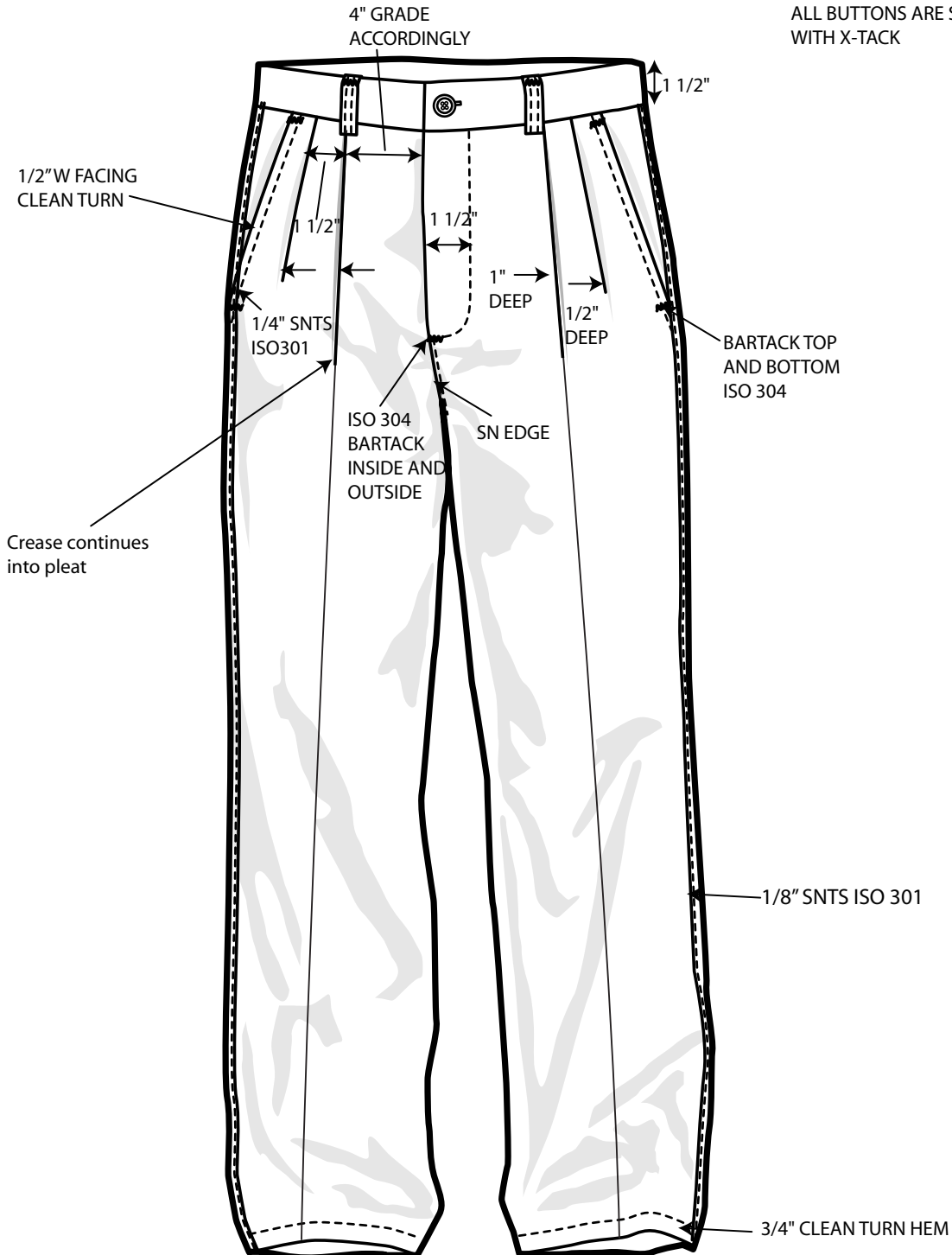
Brand: ST. JOHN'S BAY
 Season: Mens Spring 2012
 Stores Sub#: 510
 Direct Sub #: 514
 Related Sample:

Product Description: ANNUAL SJB REGS WF CLASSIC PLEAT
 Fashion Pyramid: E
 Date Spec Created: May 23, 2011 1:10:16 PM
 Product Lifecycle State: Development
 Image Page Description: FRONT TECH
 Image Filename: Pleat front Front_TECH.ai



Interlining type: Non woven fusible from JCP approved vendor
 Interlining placement: WB, beltloops, fly


ALL BUTTON HOLES
 ARE KEYHOLE
 ALL BUTTONS ARE SET
 WITH X-TACK



Design Image Page

Brand: ST. JOHN'S BAY
Season: Mens Spring 2012
Stores Sub#: 510
Direct Sub #: 514
Related Sample:

Product Description: ANNUAL SJB REGS WF CLASSIC PLEAT
Fashion Pyramid: E
Date Spec Created: May 23, 2011 1:10:16 PM
Product Lifecycle State: Development
Image Page Description: BACK
Image Filename: BACK.ai





Design Image Page

Brand: ST. JOHN'S BAY
 Season: Mens Spring 2012
 Stores Sub#: 510
 Direct Sub #: 514
 Related Sample:

Product Description: ANNUAL SJB REGS WF CLASSIC PLEAT
 Fashion Pyramid: E
 Date Spec Created: May 23, 2011 1:10:16 PM
 Product Lifecycle State: Development
 Image Page Description: BACK TECH
 Image Filename: pleat%20front%20BACK%20TECH.ai



BELT LOOP
 1/2"W ISO406
 1/4" SPACE

TUCK INTO BAND SEAM,
 HIDDEN BARTACK AT BOTTOM,
 BARTACK AT TOP
 FOR 2 1/4"L FINISHED
 LENGTH

Dart centered over pocket

2 1/2"

PLACED 2 1/2"
 FROM SS

1/2" Single Welt Pkct
 ISO 301 SN EDGE
 STITCH AROUND
 ISO 304 BARTACK ENDS

ISO 301 SN EDGE

Button closure
 centered over pocket

Crease


INTERNAL SEAMS
 ISO 301 AND 504
 OR ISO 516



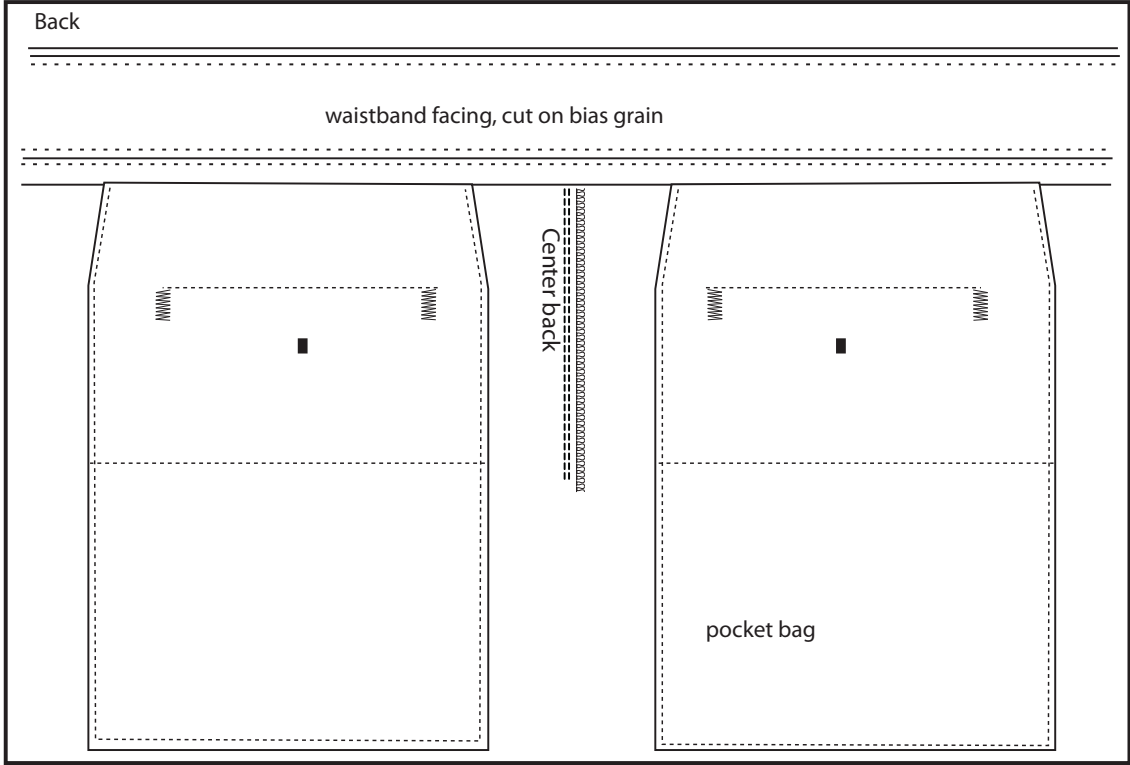
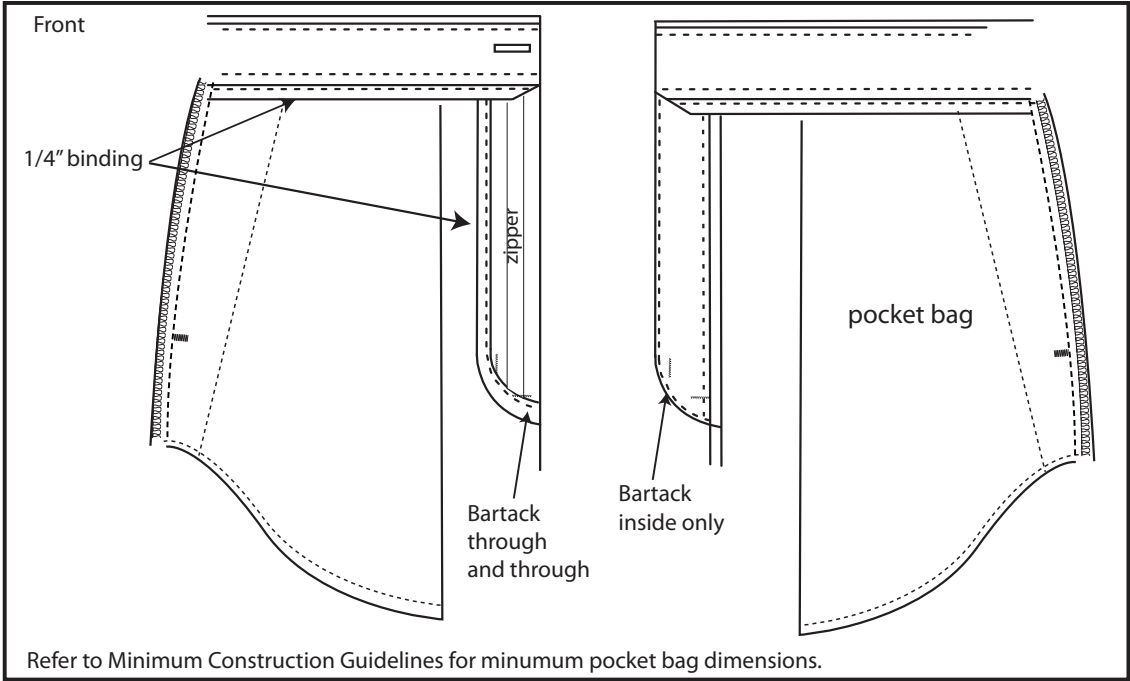
Design Image Page

Brand: ST. JOHN'S BAY
Season: Mens Spring 2012
Stores Sub#: 510
Direct Sub #: 514
Related Sample:


Product Description: ANNUAL SJB REGS WF CLASSIC PLEAT
Fashion Pyramid: E
Date Spec Created: May 23, 2011 1:10:16 PM
Product Lifecycle State: Development
Image Page Description: Inside Pant Detail
Image Filename: 30449 inside pant detail.ai



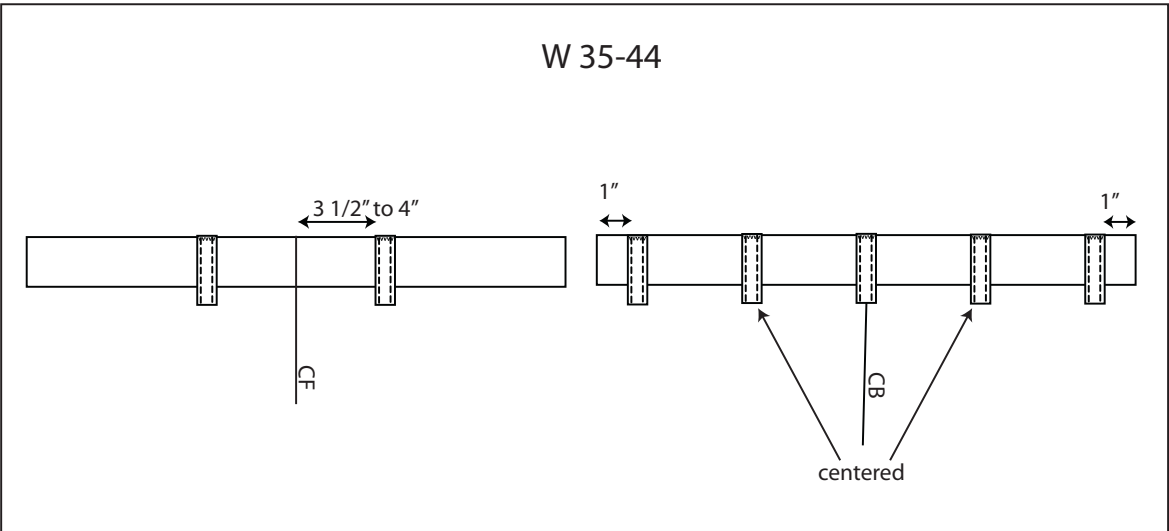
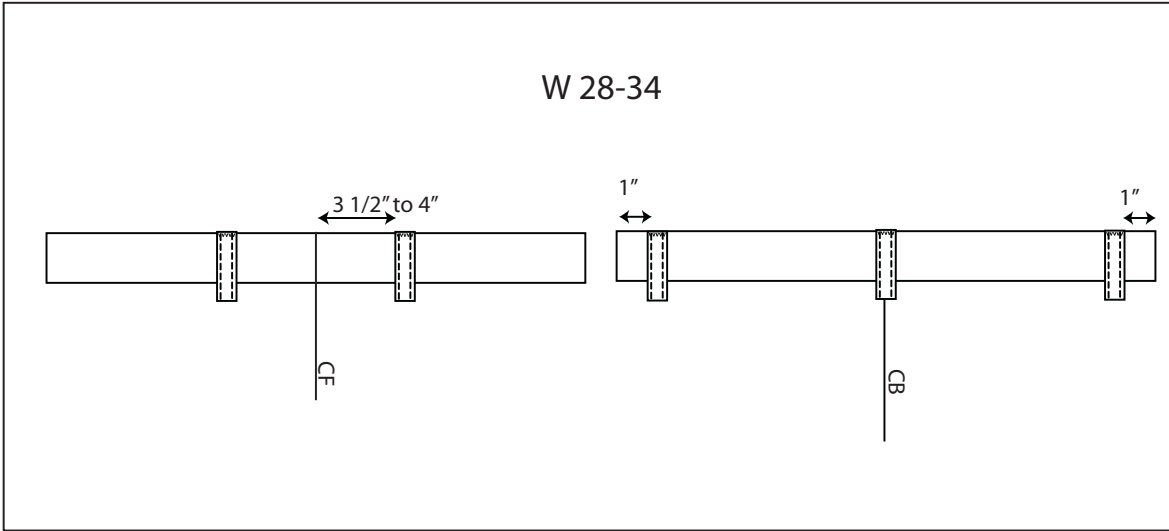
INSIDE PANT DETAIL



Design Image Page

Brand: ST. JOHN'S BAY	Product Description: ANNUAL SJB REGS WF CLASSIC PLEAT	
Season: Mens Spring 2012	Fashion Pyramid: E	
Stores Sub#: 510	Date Spec Created: May 23, 2011 1:10:17 PM	
Direct Sub #: 514	Product Lifecycle State: Development	
Related Sample:	Image Page Description: Reg beltloop placement	
Image Filename: SP 12 WF Reg beltloop placement adjustable.ai		

Reg belt loop placement



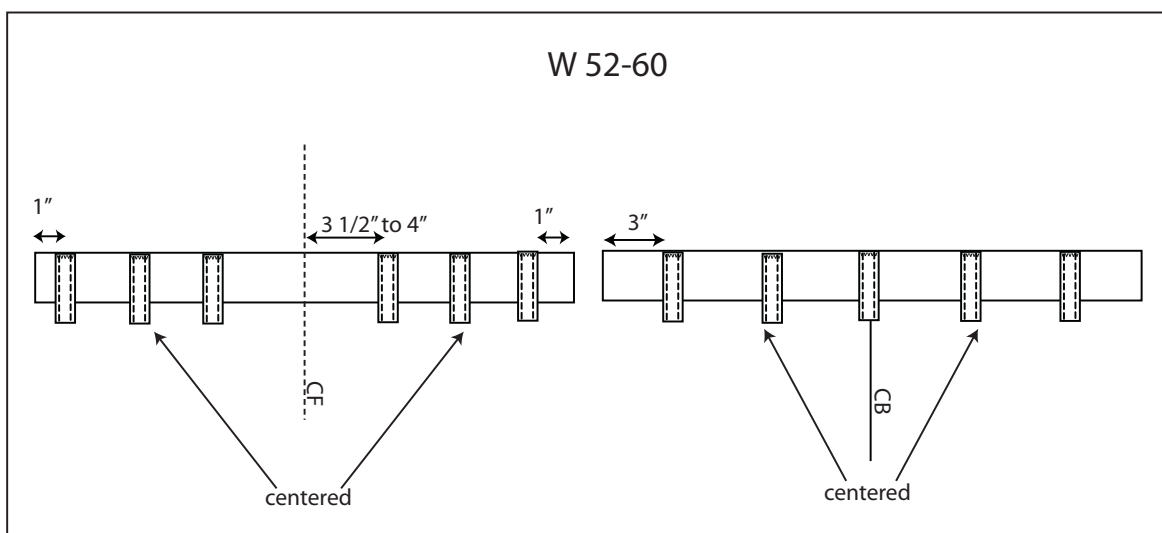
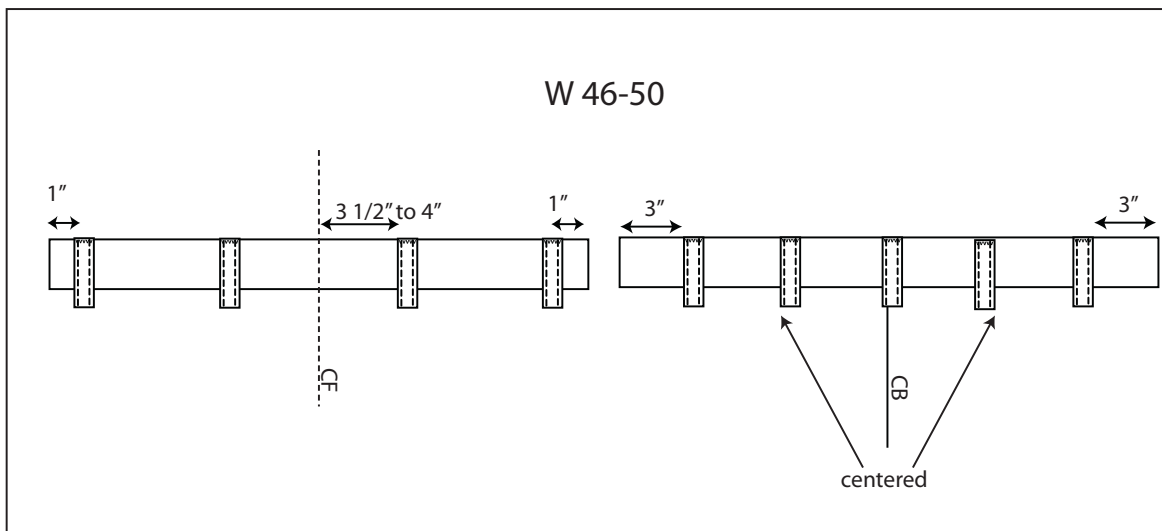
Design Image Page

Brand: ST. JOHN'S BAY
Season: Mens Spring 2012
Stores Sub#: 510
Direct Sub #: 514
Related Sample:

Product Description: ANNUAL SJB REGS WF CLASSIC PLEAT
Fashion Pyramid: E
Date Spec Created: May 23, 2011 1:10:17 PM
Product Lifecycle State: Development
Image Page Description: Big beltloop placement
Image Filename: SP 12 WF Big beltloop placement adjustable.ai



Big belt loop placement



Bill of Materials

Brand: ST. JOHN'S BAY

Product Description: ANNUAL SJB REGS WF
CLASSIC PLEAT

Product Manager: Holly Howard

Season: Mens Spring 2012

Fashion Pyramid: E

Designer: Tiffani M Hudson

Stores Sub: 510

Date Spec Created: May 23, 2011 1:10:17 PM

Technical Designer: Cynthia L Fidler

Direct Sub: 514

Product Lifecycle State: Development

Sourcing Manager: John R Rosman



Fabrication

Primary	Part Name	Material	Description	Supplier	Mill Reference ID	AVIATOR NAVY	BLACK	BRITISH KHAKI	CLASSIC STONE	DARK OLIVE	Placement/Comments	Quantity
Primary	Body Fabric	W003276	Twill 3 x 1 7.80 OZ/YD2 100% Cotton	LUCKY TEXTILES GROUP	LQ-K248	AVIATOR NAVY	BLACK	BRITISH KHAKI	CLASSIC STONE	DARK OLIVE	BODY, INTERIOR WAISTBAND, FLY INTERIOR FACING	0
	Pocketing	100% Cotton Herringbone				natural	natural	natural	natural	natural	Pocket Bags	0

Trim

Primary	Part Name	Material	Description	Supplier	Mill Reference ID	AVIATOR NAVY	BLACK	BRITISH KHAKI	CLASSIC STONE	DARK OLIVE	Placement/Comments	Quantity
	BINDING	TC BINDING				NATURAL	NATURAL	NATURAL	NATURAL	NATURAL	Waistband, FLY	0
	Button	Polished Faux Horn, 28 L; ITS: Style: IT 5389, col 12				COLOR 12	COLOR 12	COLOR 12	COLOR 12	COLOR 12	CF Waistband	0
	Button	Polished, Faux Horn, 24L; ITS: Style: IT 5389, col 12				COLOR 12	COLOR 12	COLOR 12	COLOR 12	COLOR 12	Back Pockets	0
	Zipper					ANTIQUE BRASS	ANTIQUE BRASS	ANTIQUE BRASS	ANTIQUE BRASS	ANTIQUE BRASS		0
	Thread					DTM	DTM	DTM	DTM	DTM	All seams sewn	0

Bill of Materials

Brand: ST. JOHN'S BAY

Product Description: ANNUAL SJB REGS WF
CLASSIC PLEAT

Product Manager: Holly Howard

Season: Mens Spring 2012

Fashion Pyramid: E

Designer: Tiffani M Hudson

Stores Sub: 510

Date Spec Created: May 23, 2011 1:10:17 PM

Technical Designer: Cynthia L Fidler

Direct Sub: 514

Product Lifecycle State: Development

Sourcing Manager: John R Rosman



Fabrication

Primary	Part Name	Material	Description	Supplier	Mill Reference ID	JAVA	Placement/Comments	Quantity
Primary	Body Fabric	W003276	Twill 3 x 1 7.80 OZ/YD2 100% Cotton	LUCKY TEXTILES GROUP	LQ-K248	JAVA	BODY, INTERIOR WAISTBAND, FLY INTERIOR FACING	0
	Pocketing	100% Cotton Herringbone				natural	Pocket Bags	0

Trim

Primary	Part Name	Material	Description	Supplier	Mill Reference ID	JAVA	Placement/Comments	Quantity
	BINDING	TC BINDING				NATURAL	Waistband, FLY	0
	Button	Polished Faux Horn, 28 L; ITS: Style: IT 5389, col 12				COLOR 12	CF Waistband	0
	Button	Polished, Faux Horn, 24L; ITS: Style: IT 5389, col 12				COLOR 12	Back Pockets	0
	Zipper					ANTIQUE BRASS		0
	Thread					DTM	All seams sewn	0

Bill of Materials

Brand: ST. JOHN'S BAY

Product Description: ANNUAL SJB REGS WF
CLASSIC PLEAT

Product Manager: Holly Howard

Season: Mens Spring 2012

Fashion Pyramid: E

Designer: Tiffani M Hudson

Stores Sub: 510

Date Spec Created: May 23, 2011 1:10:17 PM

Technical Designer: Cynthia L Fidler

Direct Sub: 514

Product Lifecycle State: Development

Sourcing Manager: John R Rosman



Packaging & Labeling

Package Code	Description	Supplier	Size Variation	Placement	Comments
SJ-01-701-A	Label SJ-01-701-A				Woven Label SJ-01-701-A. Placement: CB waistband, sew all 4 sides with matching thread.
BR-07-343-A	Matchbook BR-07-343-A				Matchbook BR-07-343-A. Placement: Fold, center, tack (2) over wearer's right pocket. Designate waist and inseam on folded edge and face of ticket.
3B11A1	Label 3B11A1				Size/Cont/Orgin/RN Care Label 3B11A1. Placement: Insert into bottom edge of wearer's left front waistband 3" over from fly lining edge. Color to match main label. English on front, Spanish on back.
SJ-01-703-B	Flasher SJ-01-703-B				Updated Pocket Flasher SJ-01-703-B for Fall '11 going forward. Attach to wearer's right pocket.
P005249					Trouser Fold. PROFILE QUAD-WITH FLY FOLD TO THE RIGHT. POCKET FLASHER FACE UP. POLY BAG AND PACK ACCORDING TO PUBLISHED GUIDLINES.
SJ-01-704-A	Wrapper SJ-01-704-A				Size Wrapper SJ-01-704-A. PLACE SIZE WRAPPER LENGTHWISE AT BOTTOM OF FOLD TO THE LEFT OF CENTER SEAM. FOLD SIZE WRAPPER IN 1/2 AROUND FOLD'

Ticketing

Package Code	Description	Supplier	Size Variation	Placement	Comments
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Hangers

Package Code	Description	Supplier	Size Variation	Placement	Comments
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Packaging and Labeling Placement Image Page

Brand: ST. JOHN'S BAY
Season: Mens Spring 2012
Stores Sub#: 510
Direct Sub #: 514

Product Description: ANNUAL SJB REGS WF CLASSIC PLEAT
Fashion Pyramid: E
Date Spec Created: May 23, 2011 1:10:21 PM
Product Lifecycle State: Development
Image Page Description: PACKAGING
Image Filename: PACKAGING.jpg

